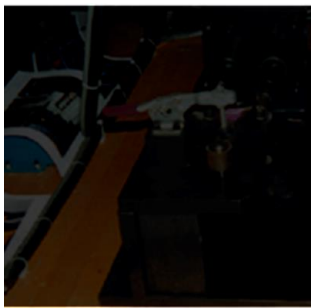
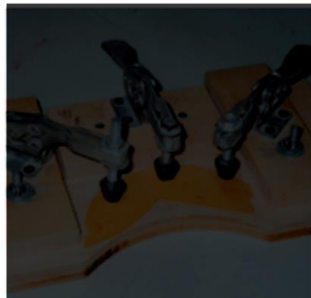
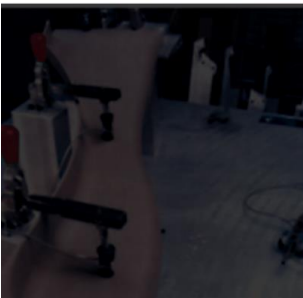
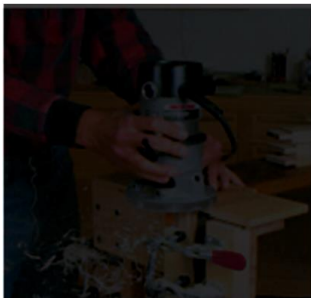
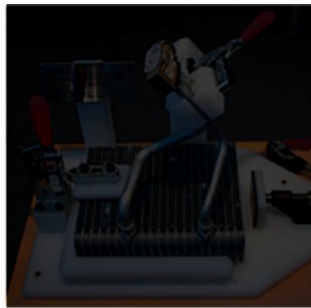
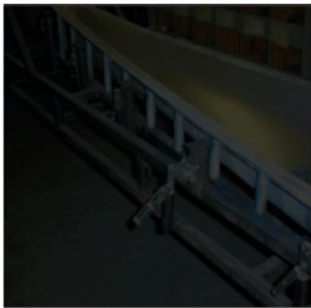
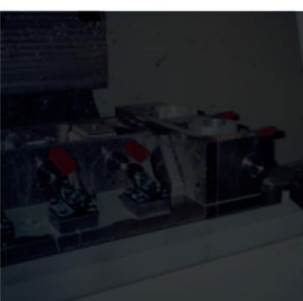
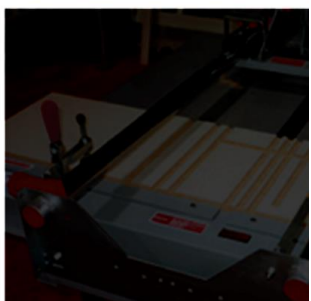
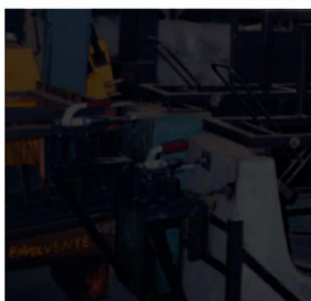


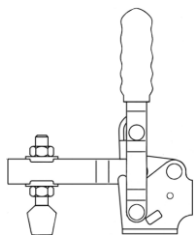
STRONG CLAMP
SECURE CLAMP



**FORTE CLAMP WAS CREATED TO
PROVIDE QUALITY PRODUCTS OF THE
MOST POPULAR CLAMPING DESIGNS
AT THE BEST PRICE IN THE MARKET.**

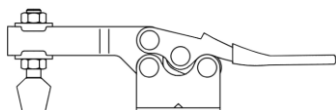


VERTICAL HANDLE TOGGLE CLAMPS



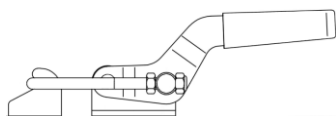
| | |
|-------------------|----|
| Series 101..... | 4 |
| Series 1205..... | 5 |
| Series 1213..... | 6 |
| Series 1226..... | 7 |
| Series 1024..... | 8 |
| Series 101J | 9 |
| Series 2082..... | 10 |

HORIZONTAL HANDLE TOGGLE CLAMPS



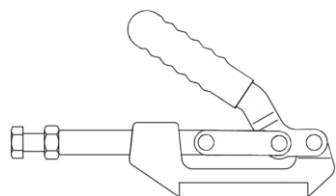
| | |
|-------------------|----|
| Series 201..... | 11 |
| Series 201B..... | 11 |
| Series 225D | 12 |
| Series 2023..... | 12 |
| Series 1300..... | 13 |

LATCH TYPE TOGGLE CLAMPS



| | |
|------------------|----|
| Series 431..... | 14 |
| Series 4037..... | 15 |
| Series 4032..... | 16 |
| Series 451..... | 17 |
| Series 4310..... | 18 |

PUSH/PULL TOGGLE CLAMPS



| | |
|------------------|----|
| Series 301A..... | 18 |
| Series 3620..... | 19 |
| Series 302F..... | 20 |
| Series 3600..... | 20 |
| Series 3602..... | 21 |
| Series 3601..... | 21 |
| Series 3060..... | 22 |

| | |
|------------------------|----|
| Pneumatic Clamps | 23 |
| Accessories | 25 |

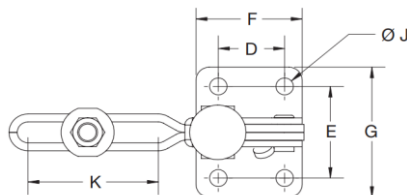
SERIES FC-101

SPECIFICATIONS

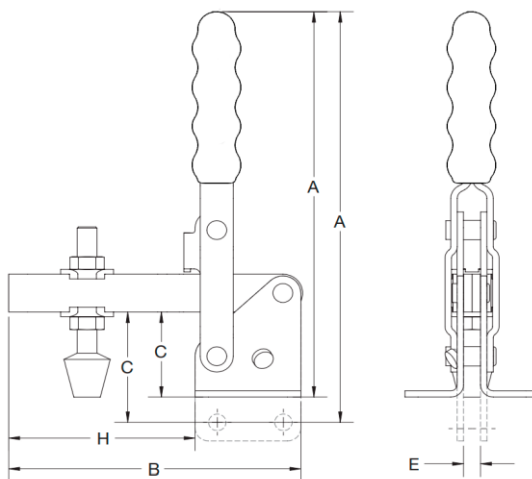
| | |
|-------------------|----------|
| Bar Opens: | 110° |
| Handle Opens: | 61° |
| Spindle Supplied: | FC-19525 |



Straight Base
FC-101-AI



FC-101-A



| Model | Holding Capacity | Weight | Description | A | B | C | D | E | F | G | H | J | K |
|-----------|------------------|--------|----------------------|--------|------|------|------|------|------|------|------|------|------|
| Metric | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | |
| FC-101-A | 440 | 0.07 | Flanged Base, U-Bar | 77 | 52 | 15.8 | 15.7 | 24 | 25.4 | 33.5 | 26.6 | 4.5 | 18.5 |
| | 100 | 0.16 | | 3.03 | 2.05 | 0.62 | 0.62 | 0.94 | 1.00 | 1.32 | 1.05 | 0.18 | 0.73 |
| FC-101-AI | 440 | 0.07 | Straight Base, U-Bar | 83.5 | 52 | 22.4 | 15.7 | 3.8 | 25.4 | - | 26.6 | 4.5 | 18.5 |
| | 100 | 0.16 | | 3.29 | 2.05 | 0.88 | 0.62 | 0.15 | 1.00 | - | 1.05 | 0.18 | 0.73 |

Dimensions and technical information subject to change without notice

SERIES FC-1205

SPECIFICATIONS

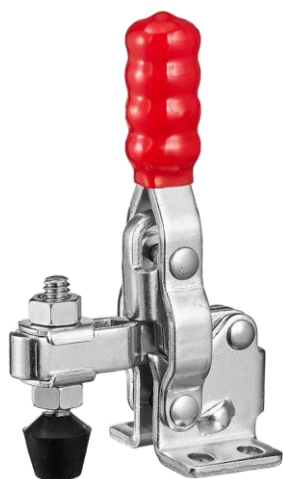
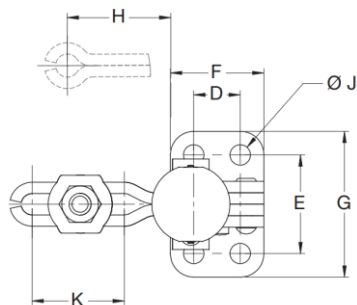
| | |
|-------------------|----------|
| Bar Opens: | 96° |
| Handle Opens: | 62° |
| Spindle Supplied: | FC-19630 |



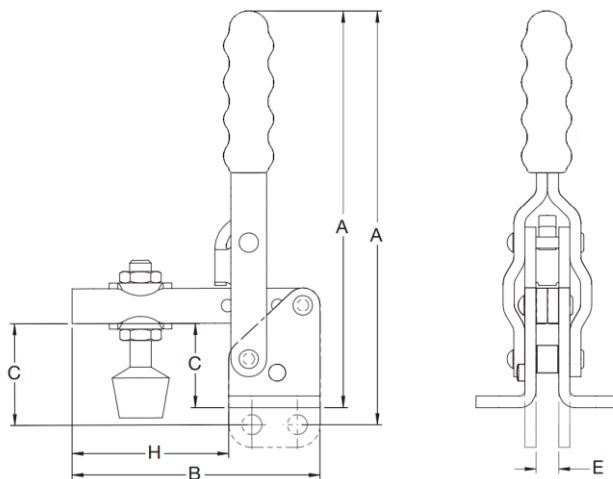
Straight Base
FC-12055



Solid Bar
FC-12050



FC-12050-U



| Model | Holding Capacity | Weight | Description | A | B | C | D | E | F | G | H | J | K |
|------------|------------------|--------|--------------------------|--------|------|------|------|------|------|------|------|------|------|
| Metric | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | |
| FC-12050 | 890 | 0.16 | Flanged Base, Solid Bar | 110.7 | 58.6 | 23.7 | 12.7 | 27 | 25.5 | 39.9 | 33.1 | 5.6 | - |
| | 200 | 0.35 | | 4.36 | 2.31 | 0.96 | 0.5 | 1.06 | 1.00 | 1.57 | 1.30 | 0.22 | - |
| FC-12050-U | 890 | 0.16 | Flanged Base, U-Bar | 110.7 | 69.2 | 23.5 | 12.7 | 27 | 25.5 | 39.9 | 43.7 | 5.6 | 25.1 |
| | 200 | 0.35 | | 4.36 | 2.73 | 0.92 | 0.5 | 1.06 | 1.00 | 1.57 | 1.72 | 0.22 | 0.99 |
| FC-12055-U | 890 | 0.16 | Straight Base, U-Bar | 115.5 | 69.2 | 28.2 | 12.7 | 6.4 | 25.5 | - | 43.7 | 5.6 | 25.1 |
| | 200 | 0.35 | | 4.55 | 2.73 | 1.11 | 0.5 | 0.25 | 1.00 | - | 1.72 | 0.22 | 0.99 |
| FC-12055 | 890 | 0.16 | Straight Base, Solid Bar | 115.5 | 58.6 | 28.2 | 12.7 | 6.4 | 25.5 | - | 33.1 | 5.6 | - |
| | 200 | 0.35 | | 4.55 | 2.31 | 1.11 | 0.5 | 0.25 | 1.00 | - | 1.30 | 0.22 | - |

Dimensions and technical information subject to change without notice

SERIES FC-1213

SPECIFICATIONS

| | |
|--------------------|----------|
| Bar Opens: | 112° |
| Handle Opens: | 57° |
| Spindle Supplied:* | FC-19835 |

*Solid Bar versions supplied with bolt retainer.



Straight Base
FC-12135



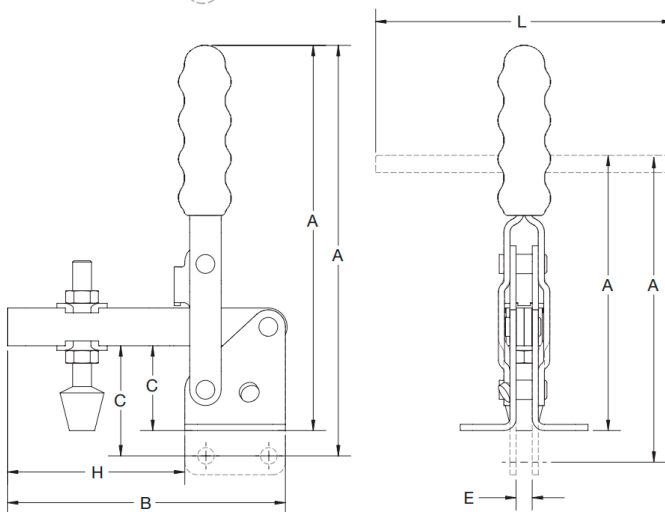
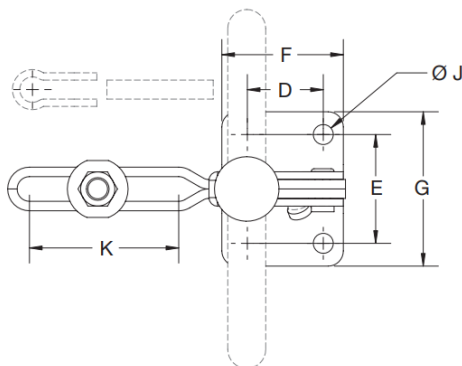
Solid Bar
FC-12140



T-Handle
FC-12131



FC-12130



| Model | Holding Capacity | Weight | Description | A | B | C | D | E | F | G | H | J | K |
|----------|------------------|--------|-------------------------------|--------|-------|------|------|------|------|------|------|------|------|
| Metric | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | |
| FC-12132 | 1670 | 0.30 | Flanged Base, Long U-Bar | 143.2 | 137.1 | 31.9 | 19.1 | 31.8 | 35.1 | 44.6 | 97.5 | 7.1 | 76.2 |
| | 375 | 0.67 | | 5.64 | 5.4 | 1.26 | 0.75 | 1.25 | 1.38 | 1.75 | 3.84 | 0.28 | 3.00 |
| FC-12130 | 1670 | 0.30 | Flanged Base, U-Bar | 143.2 | 111.7 | 31.9 | 19.1 | 31.8 | 35.1 | 44.6 | 72.1 | 7.1 | 50.8 |
| | 375 | 0.67 | | 5.64 | 4.4 | 1.26 | 0.75 | 1.25 | 1.38 | 1.75 | 2.84 | 0.28 | 2.00 |
| FC-12135 | 1670 | 0.35 | Straight Base, U-Bar | 150.8 | 111.7 | 39.3 | 19.1 | 6.4 | 35.1 | - | 72.1 | 7.1 | 50.8 |
| | 375 | 0.78 | | 5.94 | 4.40 | 1.55 | 0.75 | 0.25 | 1.38 | - | 2.84 | 0.28 | 2.00 |
| FC-12131 | 1670 | 0.37 | Flanged Base, U-Bar, T-Handle | 104.1 | 116.8 | 31.2 | 19.1 | 31.8 | 35.1 | 45.0 | 72.4 | 6.9 | 53.3 |
| | 375 | 0.82 | | 4.10 | 4.60 | 1.23 | 0.75 | 1.25 | 1.38 | 1.77 | 2.85 | 0.27 | 2.10 |
| FC-12140 | 2220 | 0.34 | Flanged Base, Solid Bar | 143.2 | 95.9 | 31.8 | 19.1 | 31.8 | 35.1 | 44.6 | 56.3 | 7.1 | - |
| | 500 | 0.75 | | 5.64 | 3.78 | 1.25 | 0.75 | 1.25 | 1.38 | 1.75 | 2.22 | 0.28 | - |

Dimensions and technical information subject to change without notice

SERIES FC-122

SPECIFICATIONS

| | |
|-------------------|---------------|
| Bar Opens: | 105° |
| Handle Opens: | 58° |
| Spindle Supplied: | 3/8-16 x 3.50 |

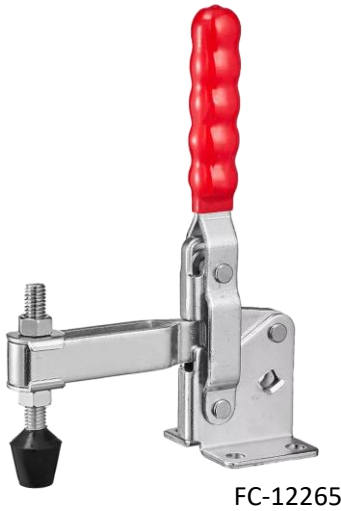
*Solid Bar versions supplied with bolt retainer.



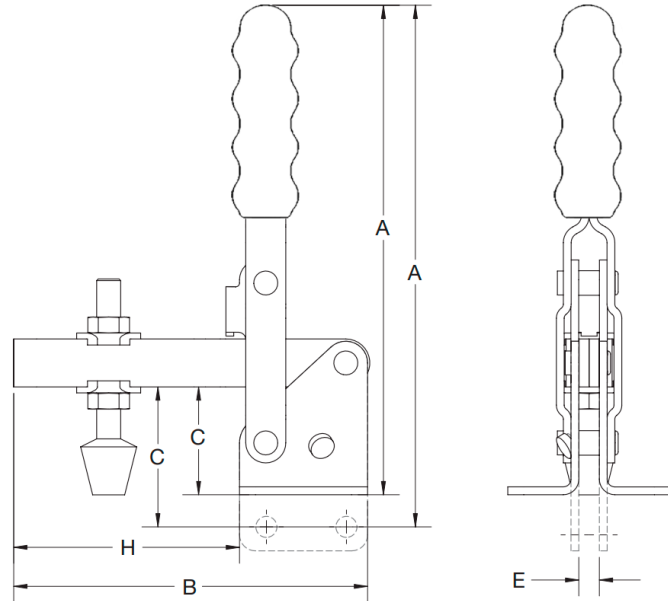
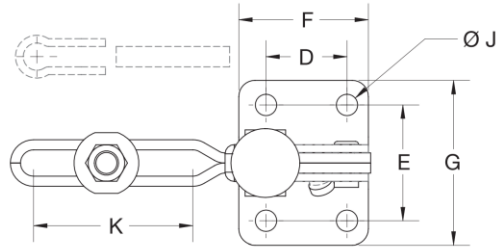
Straight Base
FC-12280



Solid Bar
FC-12275
FC-12280



FC-12265



| Model | Holding Capacity | Weight | Description | A | B | C | D | E | F | G | H | J | K |
|----------|------------------|--------|--------------------------|--------|-------|------|------|------|------|------|------|------|------|
| Metric | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | |
| FC-12265 | 2670 | 0.59 | Flanged Base, U-Bar | 196 | 139.4 | 42.4 | 31.8 | 45.2 | 49.3 | 64.5 | 90.2 | 8.3 | 59.4 |
| | 600 | 1.29 | | 7.71 | 5.65 | 1.67 | 1.25 | 1.8 | 1.94 | 2.55 | 3.56 | 0.31 | 2.31 |
| FC-12275 | 3340 | 0.68 | Flanged Base, Solid Bar | 200.4 | 142 | 32 | 31.8 | 46.0 | 49.3 | 65 | 89.7 | 7.9 | - |
| | 750 | 1.5 | | 7.89 | 5.59 | 1.26 | 1.25 | 1.81 | 1.94 | 2.56 | 3.53 | 0.31 | - |
| FC-12280 | 3340 | 0.68 | Straight Base, Solid Bar | 214.9 | 142 | 54.9 | 31.8 | 8.9 | 46.3 | - | 91.2 | 7.9 | - |
| | 750 | 1.5 | | 8.46 | 5.59 | 2.16 | 1.25 | 0.35 | 1.94 | - | 3.59 | 0.31 | - |

Dimensions and technical information subject to change without notice

SERIES FC-1024

SPECIFICATIONS

Bar Opens: 95-135°

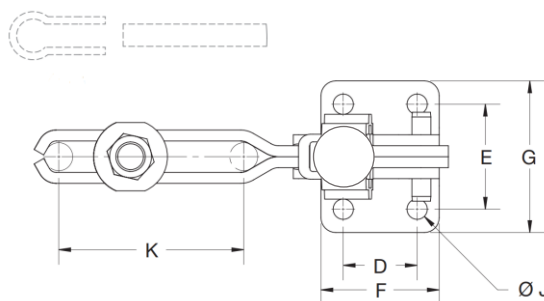
Handle Opens: 67°-70°

Spindle Supplied:* FC-19310

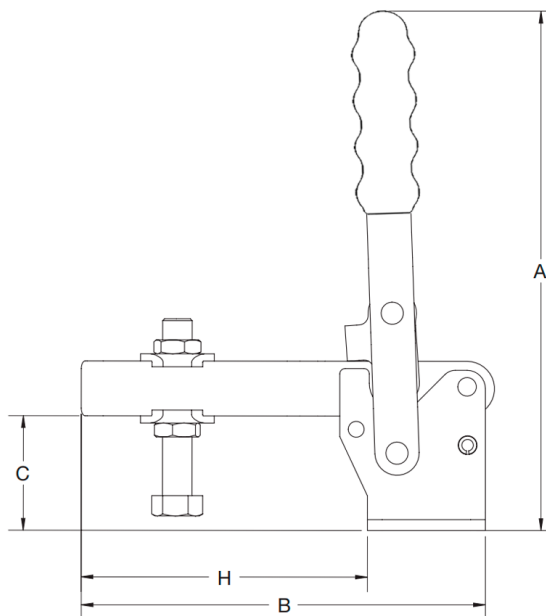
*for U-Bar versions only.



Solid Bar
FC-10249



FC-10247



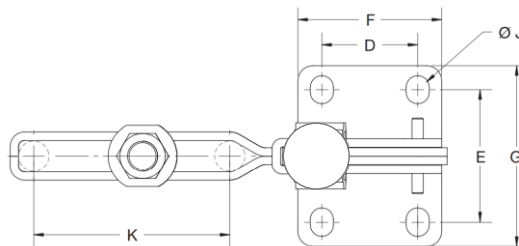
| Model | Holding Capacity | Weight | Description | A | B | C | D | E | F | G | H | J | K |
|----------|------------------|--------|-------------------------|--------|-------|------|------|------|------|------|-------|------|------|
| Metric | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | |
| FC-10247 | 4400 | 1.24 | Flanged Base, U-Bar | 223.8 | 175.0 | 49.5 | 31.8 | 45.0 | 50.8 | 65.0 | 123.7 | 8.9 | 75.7 |
| | 1000 | 2.76 | | 8.81 | 6.89 | 1.95 | 1.25 | 1.77 | 2.00 | 2.56 | 4.87 | 0.35 | 2.98 |
| FC-10249 | 4400 | 1.24 | Flanged Base, Solid Bar | 223.8 | 180.9 | 50.8 | 31.8 | 45.0 | 50.8 | 65.0 | 130.1 | 8.9 | - |
| | 1000 | 2.76 | | 8.81 | 7.12 | 2.00 | 1.25 | 1.77 | 2.00 | 2.56 | 5.12 | 0.35 | - |

Dimensions and technical information subject to change without notice

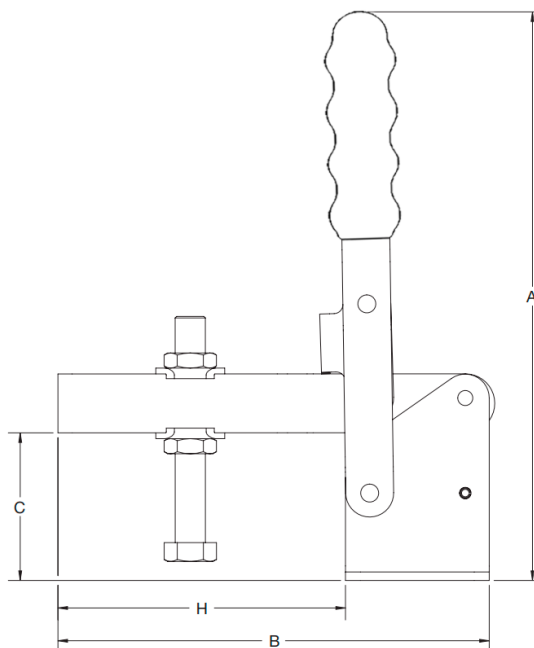
SERIES FC-101-J

SPECIFICATIONS

| | |
|-------------------|---------------|
| Bar Opens: | 140° |
| Handle Opens: | 60° |
| Spindle Supplied: | 1/2-13 x 4.50 |



FC-101-J



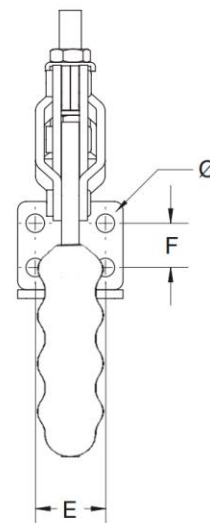
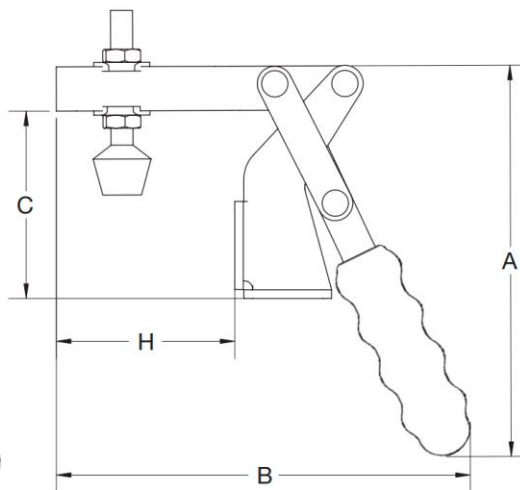
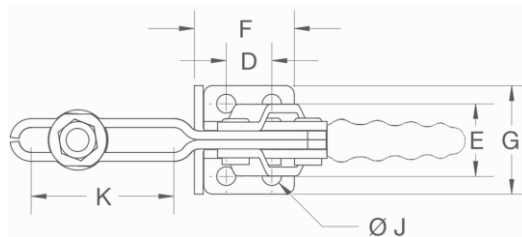
| Model | Holding Capacity | Weight | Description | A | B | C | D | E | F | G | H | J | K |
|----------|------------------|--------|---------------------|--------|-------|------|------|------|------|------|-------|------|------|
| Metric | N/lb. | Kg/lb. | | | | | | | | | | | |
| | | | | mm/in. | | | | | | | | | |
| FC-101-J | 5340 | 2.54 | Flanged Base, U-Bar | 301.5 | 228.6 | 78.2 | 50.8 | 69.9 | 76.2 | 95.2 | 152.2 | 12.2 | 110 |
| | 1200 | 5.6 | | 11.87 | 9.00 | 3.08 | 2.00 | 2.75 | 3.00 | 3.75 | 5.99 | 0.48 | 4.33 |

Dimensions and technical information subject to change without notice

SERIES FC-2082

SPECIFICATIONS

| | |
|-------------------|----------------|
| Bar Opens: | 180° |
| Handle Opens: | 60° |
| Spindle Supplied: | 5/16-18 x 2.50 |



FC-20820

| Model | Holding Capacity | Weight | Description | A | B | C | D | E | F | G | H | J | K |
|----------|------------------|--------|---------------------|--------|-------|------|------|------|------|------|------|------|------|
| Metric | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | |
| FC-20820 | 1670 | 0.40 | Flanged Base, U-Bar | 161.8 | 156.1 | 71.1 | 16.0 | 25.4 | 35.1 | 38.1 | 65.5 | 6.7 | 53.6 |
| | 375 | 0.88 | | 6.37 | 6.14 | 2.8 | 0.63 | 1.00 | 1.38 | 1.50 | 2.58 | 0.26 | 2.11 |

Dimensions and technical information subject to change without notice



SERIES FC-201

SPECIFICATIONS

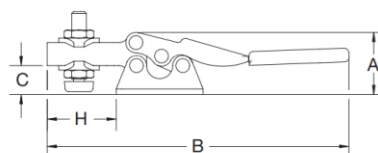
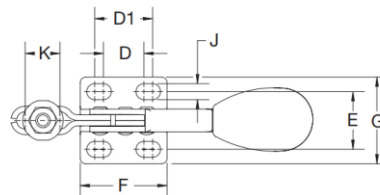
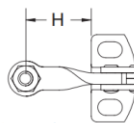
| | |
|-------------------|----------|
| Bar Opens: | 90° |
| Handle Opens: | 50° |
| Spindle Supplied: | FC-19420 |



FC-201



FC-201-A



| Model | Holding Capacity | Weight | Description | A | B | C | D | D1 | E | F | G | H | J | K |
|----------|------------------|--------|----------------------------|--------|------|------|------|------|------|------|------|------|------|------|
| Metric | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | | |
| FC-201 | 270 | 0.03 | Flanged Base, U-Bar | 17.3 | 82.7 | 7.4 | 11.1 | 16 | 15.7 | 23.8 | 23.7 | 18.9 | 4.4 | 9.5 |
| | 60 | 0.06 | | 0.68 | 3.26 | 0.29 | 0.44 | 0.63 | 0.62 | 0.94 | 0.93 | 0.74 | 0.18 | 0.37 |
| FC-201-A | 270 | 0.03 | Flanged Base, Straight Bar | 17.3 | 86.5 | 9 | 11.1 | 16 | 15.7 | 23.8 | 23.7 | 18 | 4.4 | - |
| | 60 | 0.06 | | 0.68 | 3.40 | 0.35 | 0.44 | 0.63 | 0.62 | 0.94 | 0.93 | 0.71 | 0.18 | - |

SERIES FC-201-B

SPECIFICATIONS

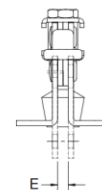
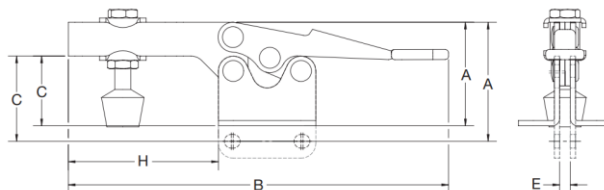
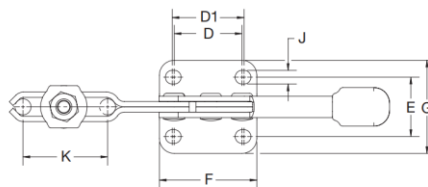
| | |
|-------------------|----------|
| Bar Opens: | 84° |
| Handle Opens: | 70° |
| Spindle Supplied: | FC-19630 |



FC-201-B



FC-201-BI



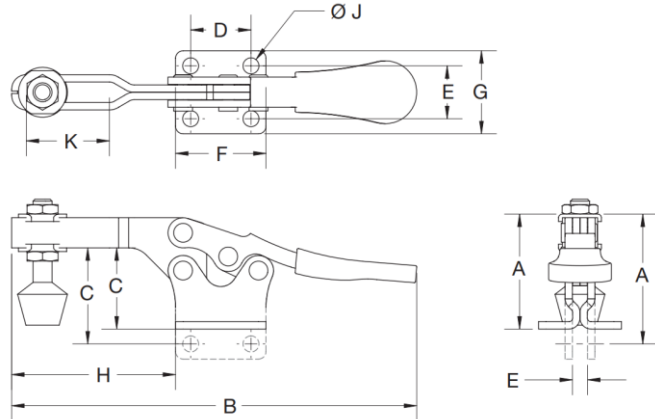
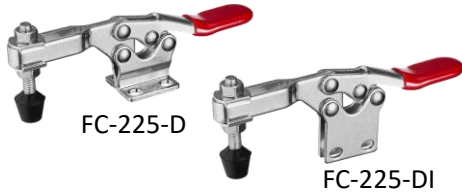
| Model | Holding Capacity | Weight | Description | A | B | C | D | D1 | E | F | G | H | J | K |
|-----------|------------------|--------|----------------------|--------|-------|------|------|------|------|------|------|------|-----|------|
| Metric | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | | |
| FC-201-B | 890 | 0.15 | Flanged Base, U-Bar | 38.9 | 142.6 | 25.6 | 26.2 | 26.9 | 22.3 | 36.5 | 35 | 56.3 | 5.2 | 31.1 |
| | 200 | 0.34 | | 1.53 | 5.61 | 1.01 | 1.03 | 1.06 | 0.88 | 1.44 | 1.38 | 2.22 | 0.2 | 1.23 |
| FC-201-BI | 890 | 0.15 | Straight Base, U-Bar | 44.6 | 142.6 | 37.7 | 26.2 | 26.9 | 4 | 36.5 | - | 56.3 | 5.2 | 31.1 |
| | 200 | 0.34 | | 1.76 | 5.61 | 1.48 | 1.03 | 1.06 | 0.16 | 1.44 | - | 2.22 | 0.2 | 1.23 |

Dimensions and technical information subject to change without notice

SERIES FC-201

SPECIFICATIONS

| | |
|-------------------|----------|
| Bar Opens: | 92° |
| Handle Opens: | 70° |
| Spindle Supplied: | FC-19835 |

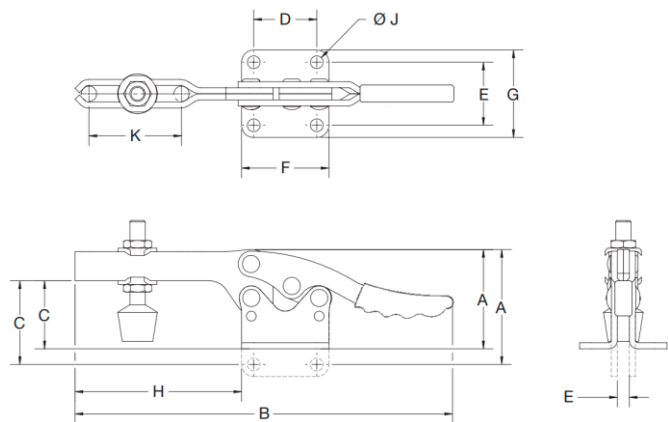
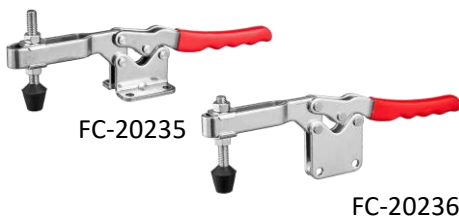


| Model | Holding Capacity | Weight | Description | A | B | C | D | E | F | G | H | J | K |
|-----------|------------------|--------|----------------------|--------|------|------|------|------|------|------|------|------|------|
| Metric | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | |
| FC-225-D | 2220 | 0.25 | Flanged Base, U-Bar | 46.8 | 170 | 32.9 | 25.4 | 22.1 | 38.1 | 34.8 | 69.2 | 6.7 | 35 |
| | 500 | 0.55 | | 1.84 | 6.69 | 1.3 | 1.00 | 0.87 | 1.50 | 1.37 | 2.72 | 0.27 | 1.38 |
| FC-225-DI | 2220 | 0.25 | Straight Base, U-Bar | 53.2 | 170 | 39.3 | 25.4 | 6.2 | 38.1 | - | 69.2 | 6.7 | 35 |
| | 500 | 0.55 | | 2.09 | 6.69 | 1.55 | 1.00 | 0.24 | 1.50 | - | 2.72 | 0.27 | 1.38 |

SERIES FC-2023

SPECIFICATIONS

| | |
|-------------------|----------|
| Bar Opens: | 92° |
| Handle Opens: | 50° |
| Spindle Supplied: | FC-19055 |



| Model | Holding Capacity | Weight | Description | A | B | C | D | E | F | G | H | J | K |
|----------|------------------|--------|----------------------|--------|-------|------|------|------|------|------|-------|------|------|
| Metric | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | |
| FC-20235 | 3340 | 0.67 | Flanged Base, U-Bar | 64.9 | 247.9 | 43.3 | 41.3 | 41.2 | 57.2 | 57.2 | 109.2 | 8.4 | 60.4 |
| | 750 | 1.47 | | 2.55 | 9.76 | 1.7 | 1.63 | 1.62 | 2.25 | 2.25 | 4.3 | 0.33 | 2.38 |
| FC-20236 | 2220 | 0.25 | Straight Base, U-Bar | 75.1 | 247.9 | 54.7 | 41.3 | 7.9 | 57.2 | - | 109.2 | 8.4 | 60.4 |
| | 500 | 0.55 | | 2.96 | 9.76 | 2.15 | 1.63 | 0.31 | 2.25 | - | 4.3 | 0.33 | 2.38 |

Dimensions and technical information subject to change without notice

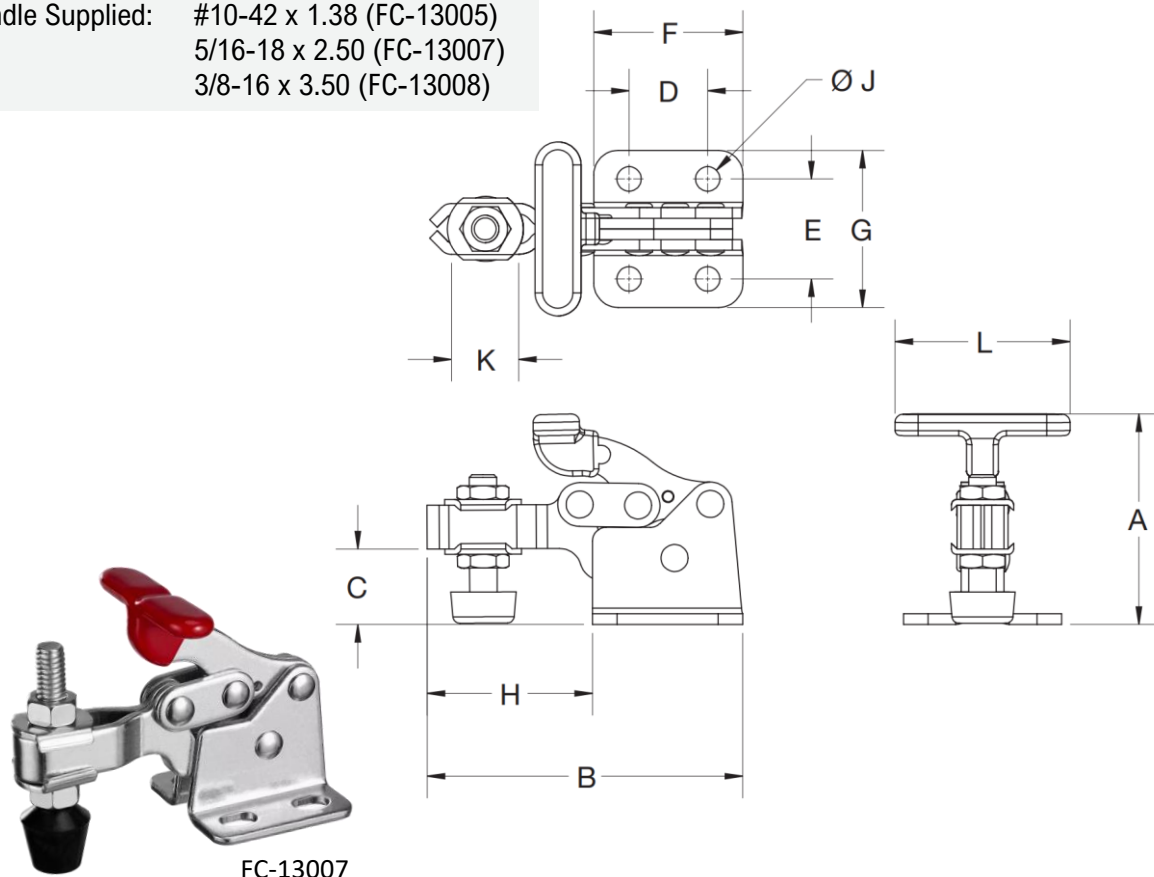
SERIES FC-1300

SPECIFICATIONS

Bar Opens: 90°

Handle Opens: 170°

Spindle Supplied: #10-42 x 1.38 (FC-13005)
 5/16-18 x 2.50 (FC-13007)
 3/8-16 x 3.50 (FC-13008)



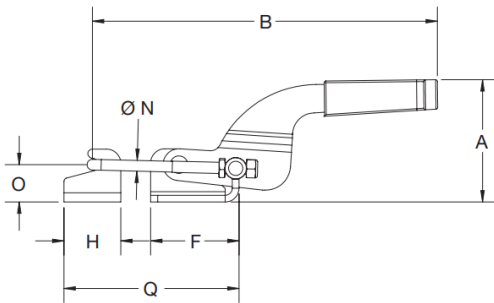
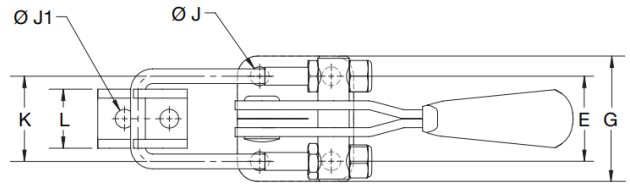
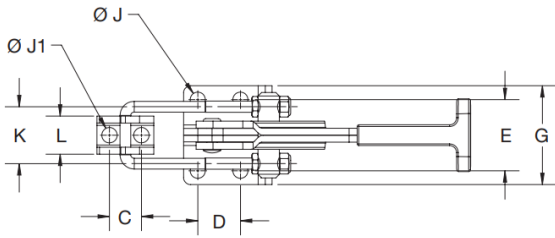
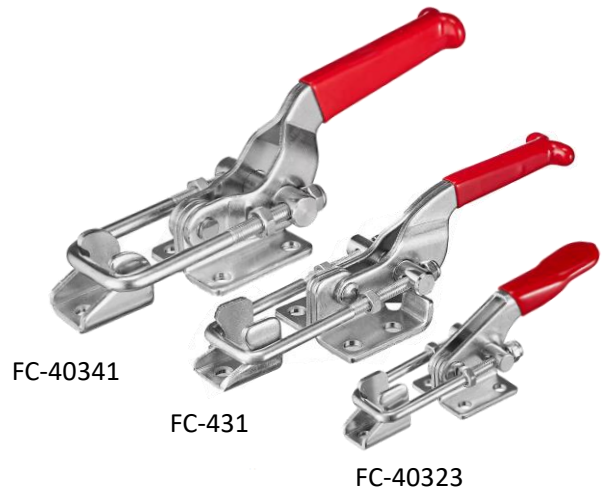
| Model | Holding Capacity | Weight | Description | A | B | C | D | E | F | G | H | J | K | L |
|----------|------------------|--------|---------------------|--------|-------|------|------|------|------|------|------|------|------|------|
| Metric | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | | |
| FC-13005 | 670 | 0.06 | Flanged Base, U-Bar | 37.3 | 58.4 | 16.5 | 13.5 | 16.8 | 26.2 | 26.2 | 32 | 4.3 | 11.2 | 33.5 |
| | 150 | 0.13 | | 1.47 | 2.3 | 0.65 | 0.53 | 0.66 | 1.03 | 1.03 | 1.26 | 0.17 | 0.44 | 1.32 |
| FC-13007 | 1560 | 0.24 | Flanged Base, U-Bar | 61 | 91.7 | 22 | 23 | 29.2 | 43.7 | 45.9 | 48 | 7.1 | 19 | 51 |
| | 350 | 0.54 | | 2.40 | 3.61 | 0.87 | 0.91 | 1.15 | 1.72 | 1.81 | 1.89 | 0.28 | 0.75 | 2.00 |
| FC-13008 | 3340 | 0.27 | Flanged Base, U-Bar | 94.7 | 135.4 | 33.3 | 35.1 | 38.1 | 64 | 64 | 71.4 | 7.9 | 33.5 | 63 |
| | 750 | 0.59 | | 3.73 | 5.33 | 1.31 | 1.38 | 1.5 | 2.52 | 2.52 | 2.81 | 0.31 | 1.35 | 2.48 |

Dimensions and technical information subject to change without notice

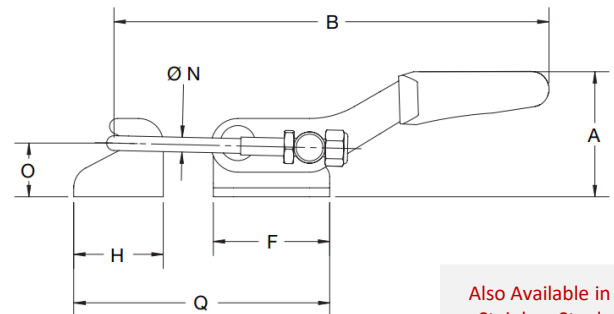
SERIES FC-4032

SPECIFICATIONS

| | |
|-------------------|-------------|
| Drawing Movement: | mm[in.] |
| FC-40323 | 46.0 [1.81] |
| FC-431 | 44.5 [1.75] |
| FC-40341 | 63.5 [2.50] |



FC-40341 – FC-431



FC-40323

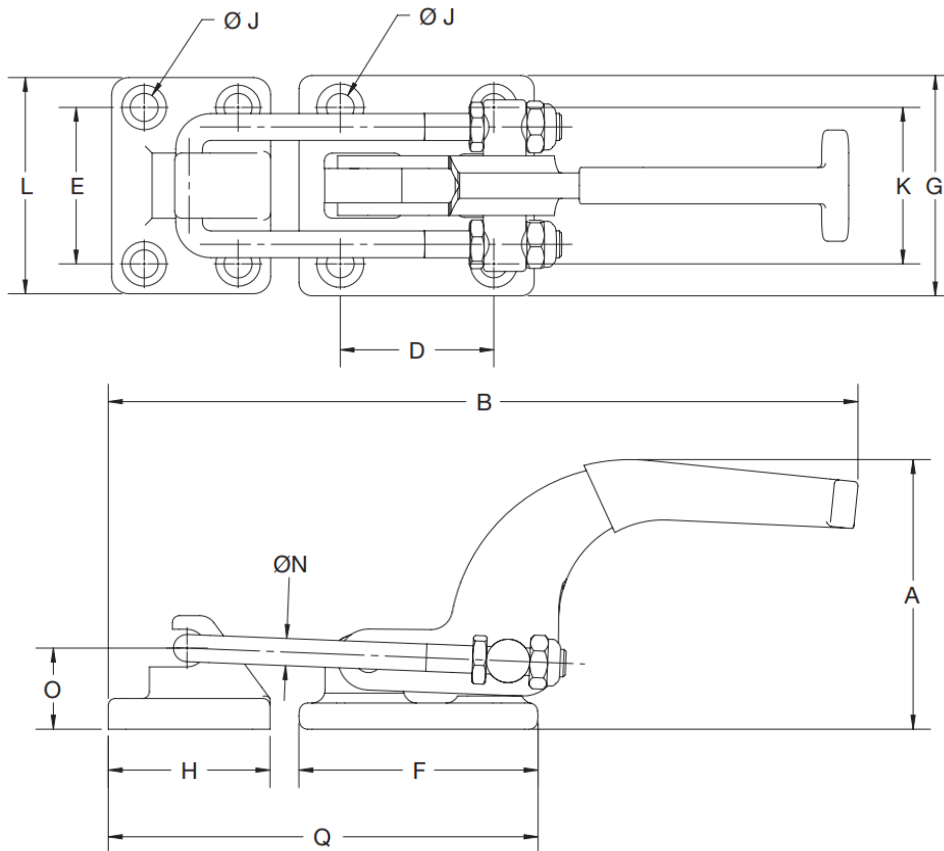
Also Available in
Stainless Steel
FC-40323-SS
FC-431-SS
FC-40341-SS

| Model | Holding Capacity | Weight | A | B | C | D | E | F | G | H | J | J1 | K | L | N | O | Q (MIN) | Q (MAX) |
|----------|------------------|--------|--------|-------|------|------|------|------|------|------|------|------|------|------|------|------|---------|---------|
| Metric | N/lb. | Kg/lb. | mm/in. | | | | | | | | | | | | | | | |
| FC-40323 | 1600 | 0.07 | 28 | 97.2 | 10 | 16 | 19 | 26 | 28 | 20 | 4.2 | 4.2 | 19 | 13.2 | 3.3 | 12 | 46 | 57.2 |
| | 360 | 0.16 | 1.10 | 3.83 | 0.39 | 0.63 | 0.75 | 1.02 | 1.10 | 0.79 | 0.17 | 0.17 | 0.75 | 0.52 | 0.13 | 0.47 | 1.81 | 2.25 |
| FC-431 | 3200 | 0.25 | 54.5 | 154.1 | 14.3 | 19.1 | 31.8 | 39.5 | 44.1 | 25.4 | 6.7 | 6.9 | 25.4 | 17 | 4.8 | 16.7 | 64.9 | 78.2 |
| | 700 | 0.56 | 2.15 | 6.07 | 0.56 | 0.75 | 1.25 | 1.56 | 1.74 | 1.00 | 0.26 | 0.27 | 1.00 | 0.67 | 0.19 | 0.66 | 2.56 | 3.08 |
| FC-40341 | 8900 | 0.65 | 73.4 | 188.1 | 19.1 | 41.3 | 38.1 | 60.5 | 53.8 | 38.1 | 8.5 | 8.5 | 44.5 | 30.1 | 7.9 | 23.8 | 98.6 | 114.3 |
| | 2000 | 1.43 | 2.89 | 7.41 | 0.75 | 1.63 | 1.5 | 2.38 | 2.12 | 1.5 | 0.33 | 0.33 | 1.75 | 1.19 | 0.31 | 0.94 | 3.88 | 4.5 |

Dimensions and technical information subject to change without notice

SERIES FC-4037

| SPECIFICATIONS | |
|-------------------|-------------|
| Drawing Movement: | mm[in.] |
| FC-40370 | 46.0 [1.81] |
| FC-40380 | 44.5 [1.75] |



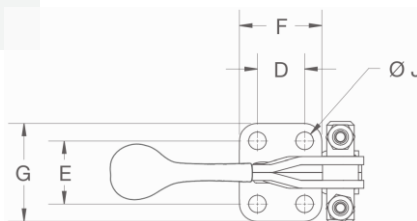
| Model | Holding Capacity | Weight | A | B | C | D | E | F | G | H | J | K | L | N | O | Q (MIN) | Q (MAX) |
|----------|------------------|--------|--------|-------|------|------|------|------|------|------|------|------|------|------|------|---------|---------|
| Metric | N/lb. | Kg/lb. | mm/in. | | | | | | | | | | | | | | |
| FC-40370 | 17.5kN | 1.25 | 100.6 | 289.3 | 34.8 | 56.9 | 57.9 | 87.1 | 81.5 | 58.9 | 10.4 | 43.4 | 79.8 | 9.9 | 29.7 | 158 | 183.1 |
| | 4,000 | 2.78 | 3.96 | 11.39 | 1.37 | 2.24 | 2.28 | 3.43 | 3.21 | 2.32 | 0.41 | 1.71 | 3.14 | 0.39 | 1.17 | 6.22 | 7.21 |
| FC-40380 | 33.3kN | 1.47 | 92.2 | 300 | 34.8 | 56.9 | 57.4 | 87.6 | 81 | 58.9 | 9.6 | 54.8 | 80.3 | 11.7 | 27.4 | 155.7 | 184.2 |
| | 7,500 | 3.26 | 3.63 | 11.8 | 1.37 | 2.24 | 2.26 | 3.45 | 3.19 | 2.32 | 0.38 | 2.16 | 3.16 | 0.46 | 1.08 | 6.13 | 7.25 |

Dimensions and technical information subject to change without notice

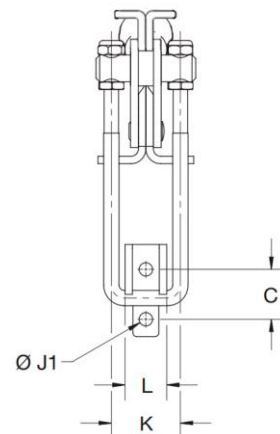
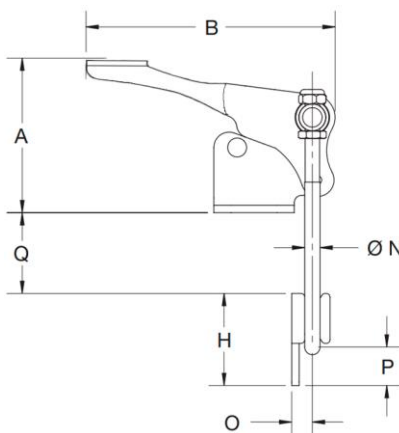
SERIES FC-4032

SPECIFICATIONS

| | |
|-------------------|-------------|
| Drawing Movement: | mm[in.] |
| FC-40324 | 39 [1.53] |
| FC-40334 | 51 [2.00] |
| FC-40344 | 63.5 [2.50] |



FC-40324



Also Available in
Stainless Steel
FC-40324-SS
FC-40334-SS
FC-40344-SS

| Model | Holding Capacity | Weight | A | B | C | D | E | F | G | H | J | J1 | K | L | N | O | P | Q (MIN) | Q (MAX) |
|----------|------------------|--------|--------|-------|------|------|------|------|------|------|------|------|------|------|------|------|------|---------|---------|
| Metric | N/lb. | Kg/lb. | mm/in. | | | | | | | | | | | | | | | | |
| FC-40324 | 1.6kN | 0.11 | 51.4 | 88.3 | 14.3 | 12.7 | 22.4 | 25.4 | 35.1 | 25.4 | 5.2 | 4.4 | 20.6 | 13.3 | 3.5 | 4.7 | 11.1 | 12.95 | 23.4 |
| | 360 | 0.25 | 2.03 | 3.48 | 0.56 | 0.5 | 0.88 | 1.00 | 1.38 | 1.00 | 0.20 | 0.17 | 0.81 | 0.52 | 0.14 | 0.19 | 0.44 | 0.51 | 0.92 |
| FC-40334 | 3.1kN | 0.27 | 63.9 | 103 | 20.6 | 19.1 | 25.4 | 33.3 | 39.6 | 38.1 | 7.1 | 5.6 | 28.6 | 17.3 | 6.4 | 8.8 | 16.7 | 16 | 34.1 |
| | 700 | 0.55 | 2.52 | 4.06 | 0.81 | 0.75 | 1.00 | 1.31 | 1.56 | 1.50 | 0.28 | 0.22 | 1.13 | 0.68 | 0.25 | 0.35 | 0.66 | 0.63 | 1.34 |
| FC-40344 | 8.9kN | 0.70 | 91.4 | 133.4 | 26.9 | 31.8 | 37.3 | 47.2 | 53.6 | 54.1 | 8.6 | 8.9 | 44.2 | 30.2 | 7.9 | 12.7 | 20.1 | 54.4 | 53.6 |
| | 2,000 | 1.54 | 3.60 | 5.25 | 1.06 | 1.25 | 1.47 | 1.86 | 2.11 | 2.13 | 0.34 | 0.35 | 1.74 | 1.19 | 0.31 | 0.50 | 0.79 | 2.14 | 2.11 |

Dimensions and technical information subject to change without notice

SERIES FC-451

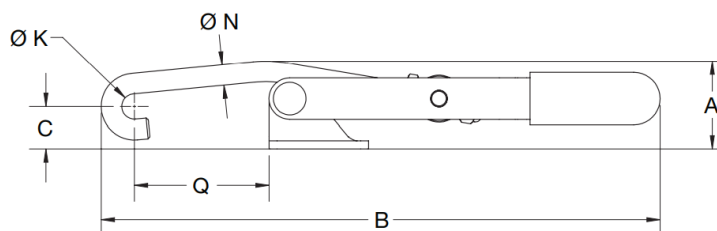
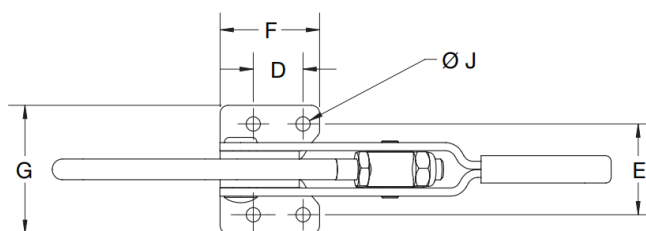
| SPECIFICATIONS | |
|-------------------|--------------|
| Drawing Movement: | mm[in.] |
| FC-451 | 101.6 [4.00] |
| FC-452 | 101.6 [4.00] |
| FC-40371 | 136.6 [5.38] |
| FC-43810 | 155.7 [6.13] |



FC-451



FC-452



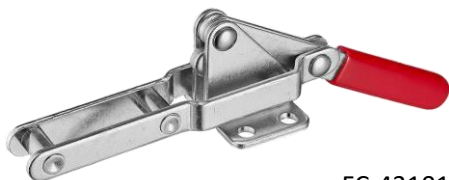
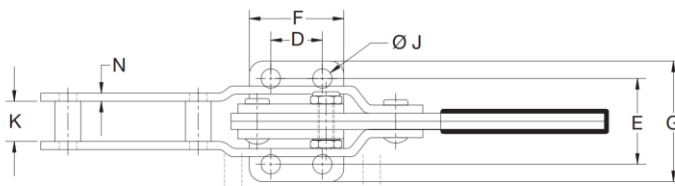
| Model | Holding Capacity | Weight | A | B | C | D | E | F | G | J | K | N | Q (MIN) | Q (MAX) |
|----------|------------------|--------|--------|-------|------|------|------|------|------|------|------|------|---------|---------|
| Metric | N/lb. | Kg/lb. | mm/in. | | | | | | | | | | | |
| FC-451 | 1670 | 0.28 | 32.9 | 214 | 15.5 | 19.1 | 34.7 | 38.1 | 48.9 | 5.5 | 9.7 | 7.9 | 43.6 | 54.6 |
| | 375 | 0.61 | 1.29 | 8.42 | 0.61 | 0.75 | 1.37 | 1.50 | 1.93 | 0.22 | 0.38 | 0.31 | 1.72 | 2.15 |
| FC-452 | 1670 | 0.28 | 35.7 | 216.9 | 17.3 | 38.1 | - | 50.8 | 14.2 | 6.7 | 9.7 | 7.9 | 30.9 | 42.4 |
| | 375 | 0.61 | 1.41 | 8.54 | 0.68 | 1.50 | - | 2.00 | 0.56 | 0.27 | 0.38 | 0.31 | 1.22 | 1.67 |
| FC-40371 | 3340 | 0.62 | 55.1 | 298.5 | 34.5 | 31.8 | 49 | 47.2 | 66.3 | 8.9 | 12.7 | 9.5 | 68.6 | 87.4 |
| | 750 | 1.38 | 2.17 | 11.75 | 1.36 | 1.25 | 1.93 | 1.86 | 2.61 | 0.35 | 0.50 | 0.37 | 2.70 | 3.44 |
| FC-43810 | 4450 | 1.12 | 64.3 | 350.5 | 39.6 | 28.7 | 63.2 | 54.1 | 89 | 10 | 14.7 | 13 | 69.9 | 91.4 |
| | 1000 | 2.49 | 2.53 | 13.80 | 1.56 | 1.13 | 2.49 | 2.13 | 3.50 | 0.39 | 0.58 | 0.51 | 2.75 | 3.60 |

Dimensions and technical information subject to change without notice

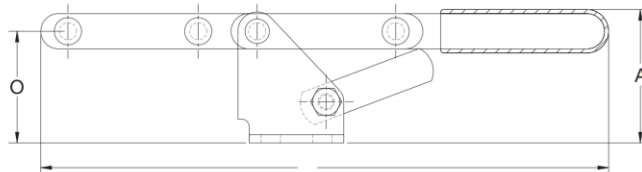
SERIES FC-4310

SPECIFICATIONS

| | |
|-------------------|--------------|
| Drawing Movement: | mm[in.] |
| FC-43101 | 101.6 [4.00] |



FC-43101

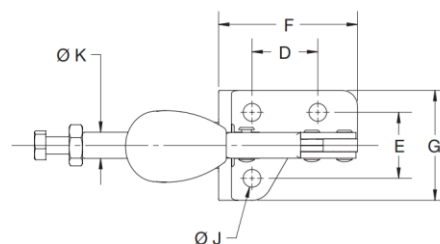


| Model | Holding Capacity | Weight | A | B | D | E | F | G | J | K | N | O |
|----------|------------------|--------|--------|-------|------|------|------|------|------|------|------|------|
| Metric | N/lb. | Kg/lb. | mm/in. | | | | | | | | | |
| FC-43101 | 1670 | 0.31 | 47.8 | 213.4 | 19 | 31 | 35.1 | 43.7 | 7.1 | 14.2 | 3 | 40.4 |
| | 375 | 0.68 | 1.88 | 8.4 | 0.75 | 1.22 | 1.38 | 1.72 | 0.28 | 0.56 | 0.12 | 1.59 |

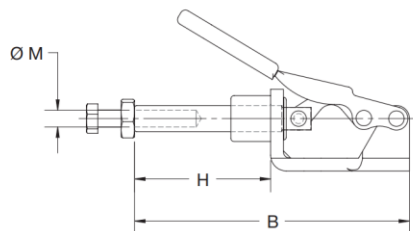
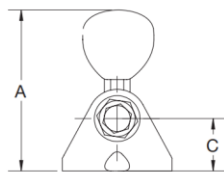
PUSH/PULL TOGGLE CLAMPS

SERIES FC-301

| Model | Plunger Travel | Spindle Supplied |
|-----------|----------------|------------------|
| mm/in. | | |
| FC-301-AM | 16 0.63 | FC-19105 |



FC-301-AM

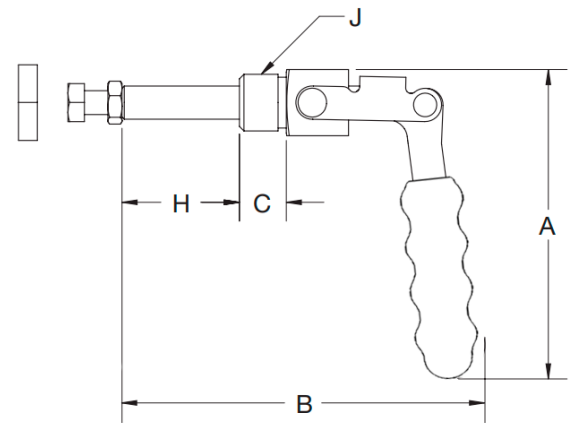
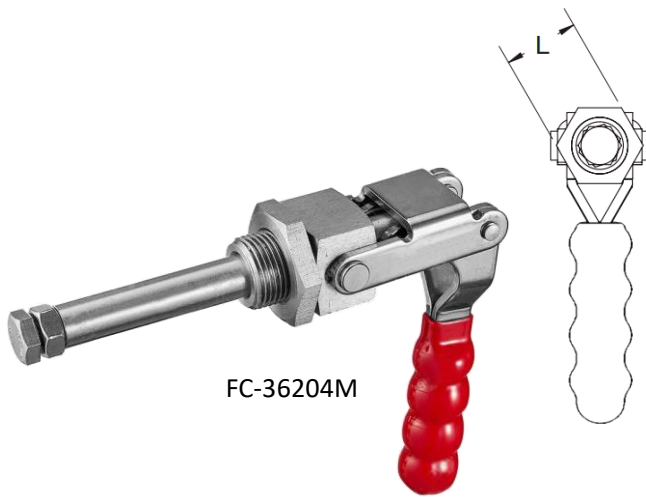
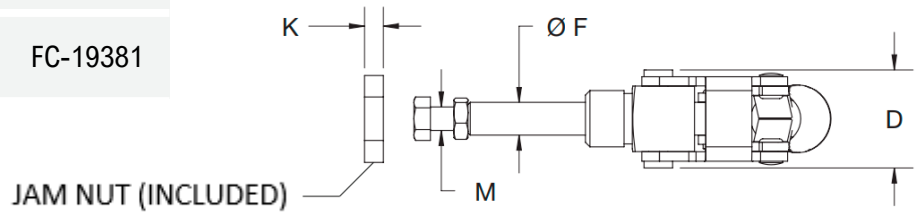


| Model | Holding Capacity | Weight | Description | A | B | C | D | E | F | G | H | J | K |
|-----------|------------------|--------|-----------------------------|--------|------|------|------|------|------|------|------|------|----|
| Metric | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | |
| FC-301-AM | 440 | 0.04 | Flanged Base, Metric Thread | 39.1 | 66.9 | 12.7 | 16 | 16 | 33.8 | 26.7 | 4.3 | 6.2 | M4 |
| | 100 | 0.09 | | 1.54 | 2.63 | 0.5 | 0.63 | 0.63 | 1.33 | 1.05 | 0.17 | 0.25 | |

Dimensions and technical information subject to change without notice

SERIES FC-3620

| Model | Plunger Travel | Spindle Supplied |
|-----------|----------------|------------------|
| | mm/in. | |
| FC-36202M | 19 0.75 | FC-19145 |
| FC-36204M | 57.2 1.50 | FC-19518 |
| FC-36224M | 66.7 2.63 | FC-19381 |



| Model | Holding Capacity | Weight | Description | A | B | C | D | F | H | J | K | L | M |
|-----------|------------------|--------|-----------------------------------|--------|-------|------|------|------|------|------|------|------|-----|
| | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | |
| FC-36202M | 900 | 0.05 | Through Hole Mount, Metric Thread | 79.8 | 66.1 | 12.7 | 26.2 | 10 | 20.6 | M16 | 6.4 | 22.4 | M6 |
| | 200 | 0.12 | | 3.14 | 2.6 | 0.5 | 1.03 | 0.39 | 0.81 | X1.5 | 0.25 | 0.88 | |
| FC-36204M | 1330 | 0.20 | Through Hole Mount, Metric Thread | 106.3 | 123.3 | 19.4 | 33.1 | 11.1 | 36.1 | M20 | 6.4 | 25.4 | M8 |
| | 300 | 0.44 | | 4.18 | 4.85 | 0.76 | 1.3 | 0.44 | 1.42 | X1.5 | 0.25 | 1.00 | |
| FC-36224M | 3100 | 0.70 | Through Hole Mount, Metric Thread | 137.9 | 170.9 | 22.4 | 47.2 | 16 | 71.1 | M27 | 8.1 | 41 | M10 |
| | 700 | 1.54 | | 5.43 | 6.73 | 0.88 | 1.86 | 0.63 | 2.8 | X2.0 | 0.32 | 1.59 | |

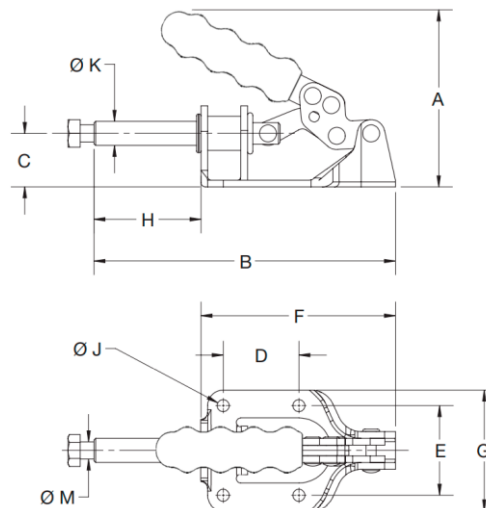
Dimensions and technical information subject to change without notice

SERIES FC-302

| Model | Plunger Travel | Spindle Supplied |
|-----------|----------------|------------------|
| | mm/in. | |
| FC-302-FM | 31.8 1.25 | FC-19518 |



FC-302-FM



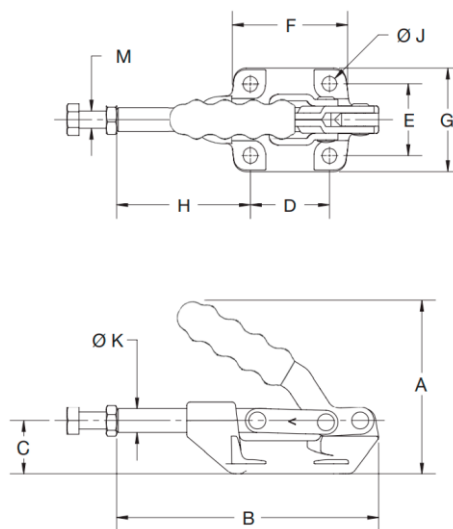
| Model | Holding Capacity | Weight | Description | A | B | C | D | E | F | G | J | K | M |
|-----------|------------------|--------------|-----------------------------|--------------|---------------|--------------|--------------|--------------|--------------|--------------|--------------|-------------|----|
| | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | |
| FC-302-FM | 1330 300 | 0.31 0.69 | Flanged Base, Metric Thread | 79.8 3.14 | 138.4 5.45 | 24.9 0.98 | 35.1 1.38 | 41.7 1.64 | 90.2 3.55 | 56.4 2.22 | 48.3 1.90 | 5.6 0.22 | M8 |

SERIES FC-3600

| Model | Plunger Travel | Spindle Supplied |
|-----------|----------------|------------------|
| | mm/in. | |
| FC-36003M | 38.1 1.25 | FC-19518 |
| FC-304-EM | 41.9 1.65 | FC-19381 |



FC-36003M

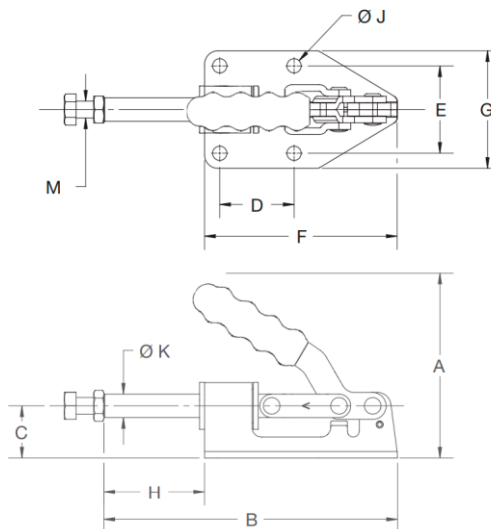
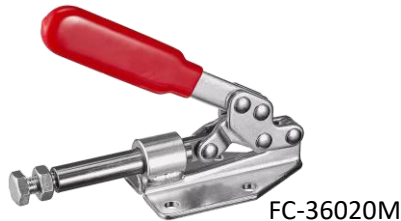


| Model | Holding Capacity | Weight | Description | A | B | C | D | E | F | G | H | J | K | M |
|-----------|------------------|--------------|-----------------------------|--------------|---------------|--------------|--------------|--------------|--------------|--------------|--------------|-------------|--------------|-----|
| | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | | |
| FC-36003M | 2670 600 | 0.32 0.7 | Flanged Base, Metric Thread | 83.3 3.28 | 121.2 4.77 | 24.6 0.97 | 36.6 1.44 | 33.3 1.31 | 53.3 2.10 | 47.8 1.88 | 61.9 2.44 | 6.8 0.27 | 11.1 0.44 | M8 |
| FC-304-EM | 3780 850 | 0.58 1.28 | Flanged Base, Metric Thread | 97 3.82 | 159.3 6.27 | 31.8 1.25 | 41.1 1.62 | 41.4 1.63 | 59.2 2.33 | 57.2 2.25 | 90.5 3.56 | 8.4 0.33 | 15.6 0.62 | M10 |

Dimensions and technical information subject to change without notice

SERIES FC-3602

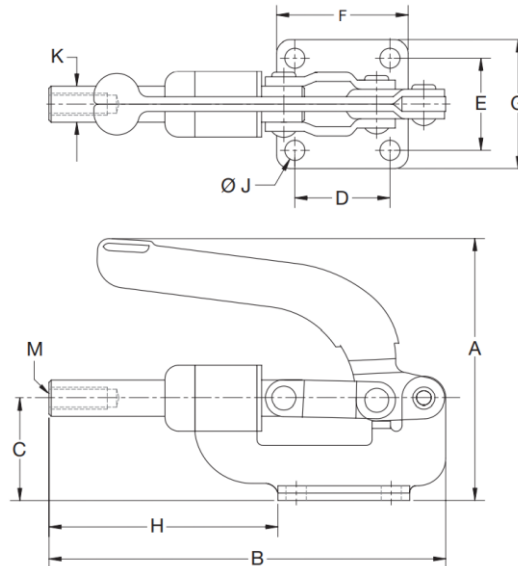
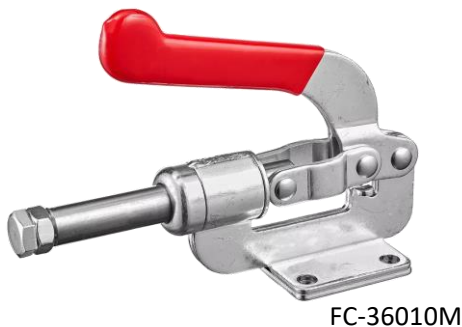
| Model | Plunger Travel | Spindle Supplied |
|-----------|----------------|------------------|
| | mm/in. | |
| FC-36020M | 31.8 1.25 | FC-19518 |



| Model | Holding Capacity | Weight | Description | A | B | C | D | E | F | G | H | J | K | M |
|-----------|------------------|--------------|-----------------------------|------------|---------------|--------------|--------------|--------------|------------|--------------|--------------|-------------|--------------|----|
| | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | | |
| FC-36020M | 1330 300 | 0.40 0.88 | Flanged Base, Metric Thread | 84 3.31 | 138.6 5.46 | 24.6 0.97 | 35.1 1.38 | 41.2 1.62 | 91 3.58 | 55.5 2.19 | 47.6 1.87 | 6.6 0.27 | 12.7 0.50 | M8 |

SERIES FC-3601

| Model | Plunger Travel | Spindle Supplied |
|-----------|----------------|------------------|
| | mm/in. | |
| FC-36010M | 41.4 1.63 | 3/8-16 x 1.25 |

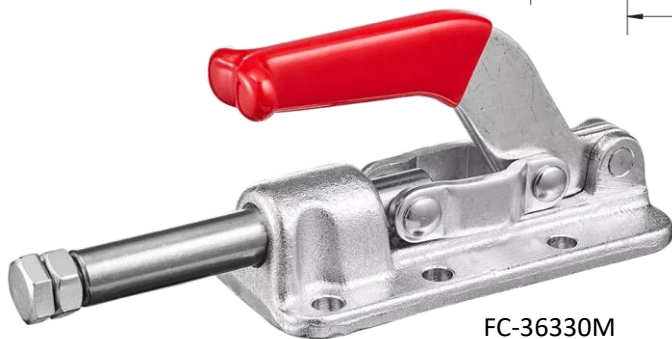
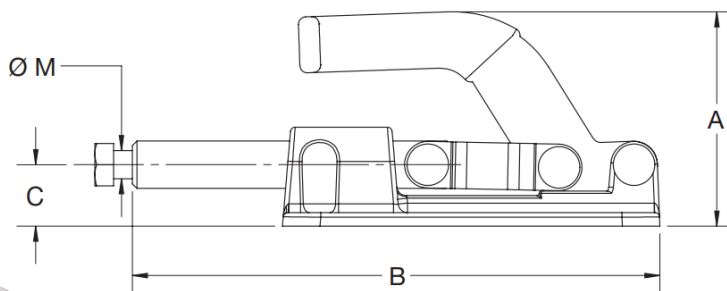
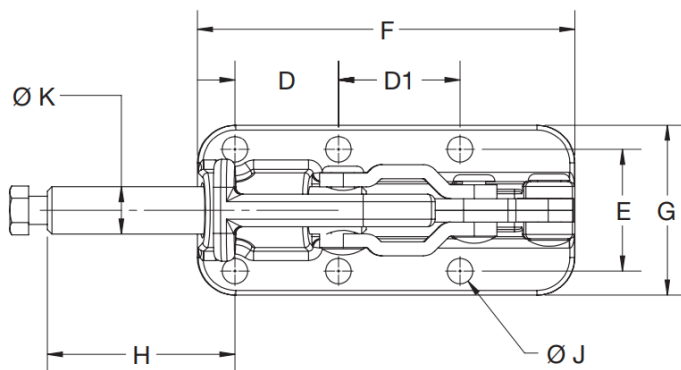


| Model | Holding Capacity | Weight | Description | A | B | C | D | E | F | G | J | K | M | |
|-----------|------------------|-------------|-----------------------------|-------------|---------------|--------------|--------------|--------------|--------------|-------------|---------------|-------------|-----|--|
| | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | | |
| FC-36010M | 3560 800 | 0.8 1.76 | Flanged Base, Metric Thread | 128 5.04 | 173.2 6.82 | 44.5 1.75 | 41.4 1.63 | 40.1 1.58 | 57.2 2.25 | 55.9 2.2 | 107.4 4.23 | 8.6 0.34 | M10 | |

Dimensions and technical information subject to change without notice

SERIES FC-3060

| Model | Plunger Travel | Spindle Supplied |
|-----------|----------------|------------------|
| | mm/in. | |
| FC-30607M | 41.2 1.62 | FC-19518 |
| FC-36330M | 50.8 2.00 | FC-19381 |



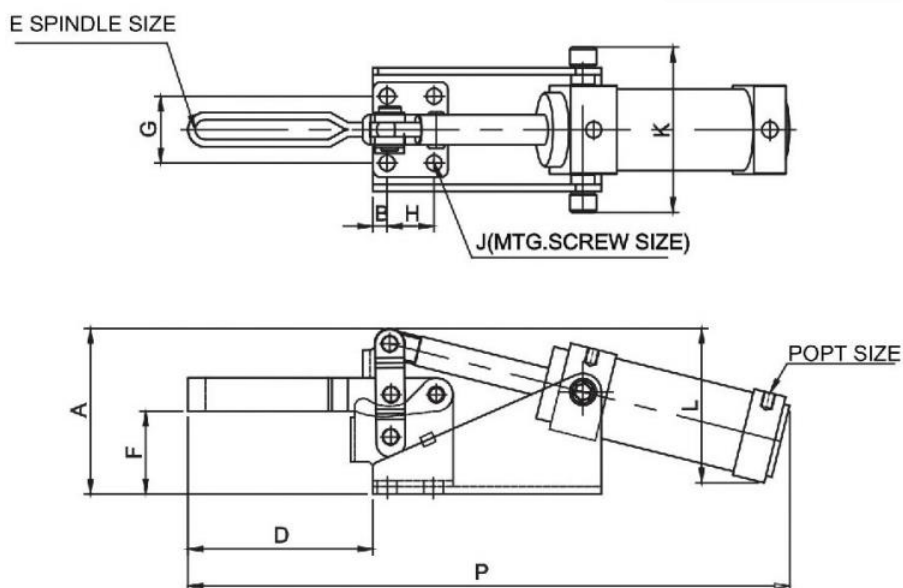
| Model | Holding Capacity | Weight | Description | A | B | C | D | D1 | E | F | G | H | J | K | M |
|-----------|------------------|--------|-----------------------------------|--------|-------|------|------|------|------|-------|------|------|------|------|-----|
| | N/lb. | Kg/lb. | | mm/in. | | | | | | | | | | | |
| FC-30607M | 3560 | 0.76 | Through Hole Mount, Metric Thread | 83.3 | 155 | 17.3 | 35 | 41.1 | 41.1 | 109.2 | 55.4 | 62.7 | 7.1 | 12.5 | M8 |
| | 800 | 1.7 | | 3.28 | 6.1 | 0.68 | 1.38 | 1.62 | 1.62 | 4.3 | 2.18 | 2.47 | 0.28 | 0.49 | |
| FC-36330M | 11.1kN | 0.92 | Through Hole Mount, Metric Thread | 72.3 | 178.6 | 20.6 | 35.1 | 41.1 | 41.3 | 127.8 | 57.5 | 63.5 | 8.6 | 16 | M10 |
| | 2500 | 2.06 | | 2.85 | 7.03 | 0.81 | 1.38 | 1.62 | 1.63 | 5.03 | 2.27 | 2.50 | 0.34 | 0.63 | |

Dimensions and technical information subject to change without notice

SERIES FC-12130

SPECIFICATIONS

| | |
|--|----------|
| Bar Opens: | 92° |
| Port Size: | G1/8 |
| Cylinder Bore (mm): | 32 |
| Cylinder Area (cm ²): | 7.07 |
| Maximum cylinder air pressure (kg/cm ² [PSI]) | 10 [140] |



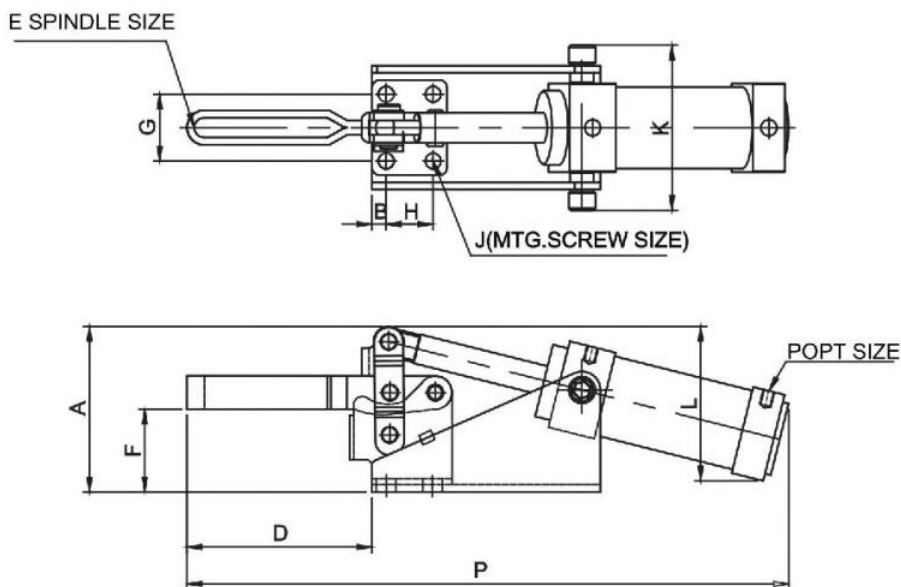
| Model | Holding Capacity | Weight | P | A | B | D | F | G | H | J | K | L |
|------------|------------------|--------|-----|------|----|----|------|------|----|-----|----|----|
| Metric | Kg. | g. | mm | | | | | | | | | |
| FC-12130-A | 227 | 900 | 246 | 75.4 | 11 | 68 | 34.8 | 31.8 | 19 | 7.1 | 74 | 73 |

Dimensions and technical information subject to change without notice

SERIES FC-12050

SPECIFICATIONS

| | |
|--|----------|
| Bar Opens: | 92° |
| Port Size: | G1/8 |
| Cylinder Bore (mm): | 32 |
| Cylinder Area (cm ²): | 7.07 |
| Maximum cylinder air pressure (kg/cm ² [PSI]) | 10 [140] |

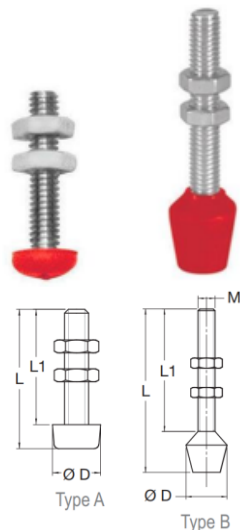


| Model | Holding Capacity | Weight | P | A | B | D | F | G | H | J | K | L |
|------------|------------------|--------|-----|----|-----|----|------|----|------|-----|----|----|
| Metric | Kg. | g. | mm | | | | | | | | | |
| FC-12050-A | 91 | 620 | 185 | 57 | 6.3 | 35 | 25.7 | 27 | 12.7 | 5.2 | 69 | 51 |

Dimensions and technical information subject to change without notice

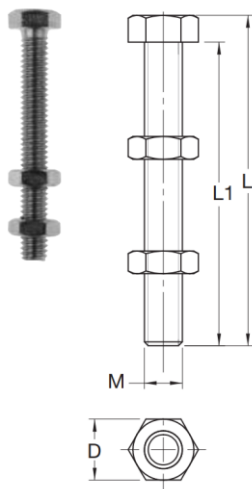
SERIES FC-3602

Flat Cushion Tip Bonded Cap Spindle (includes two jam nuts)



| Model | D | M | L | L1 | Type | Model | D | M | L | L1 | Type |
|----------|--------------|--------|--------------|--------------|------|----------|------------|---------|--------------|--------------|------|
| mm/in. | | | | | | mm/in. | | | | | |
| FC-19218 | 16 0.63 | 1/4-20 | 54.1 2.13 | 40.1 1.58 | B | FC-19420 | .8 0.31 | M4x0.7 | 22 0.87 | 20 0.78 | A |
| FC-19316 | 21 0.83 | 5/16 | 76.2 3.00 | 58.2 2.29 | B | FC-19525 | 10 0.39 | M5x0.8 | 29 1.14 | 25 0.98 | A |
| FC-19312 | 22.2 0.88 | 3/8-16 | 89.0 3.50 | 63.5 2.50 | B | FC-19836 | 19 0.75 | M8x1.25 | 45.3 1.78 | 32.6 1.28 | A |
| | | | | | | FC-19630 | 16 0.63 | M6x1.1 | 44 1.73 | 30 1.18 | B |
| | | | | | | FC-19835 | 21 0.83 | M8x1.25 | 53 2.09 | 35 1.38 | B |
| | | | | | | FC-19055 | 26 1.02 | M10x1.5 | 79 3.11 | 55 2.17 | B |

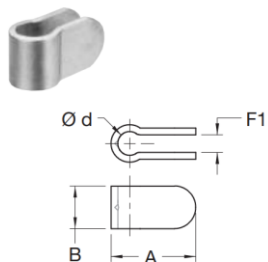
Standard Adjustable Spindle (includes two jam nuts)



| Model | D | M | L | L1 | Model | D | M | L | L1 |
|-----------|--------------|---------|---------------|---------------|-----------|------------|---------|--------------|------------|
| mm/in. | | | | | mm/in. | | | | |
| FC-19105* | 6.4 0.25 | #8-32 | 21.8 0.86 | 19 0.75 | FC-19421* | 7 4.77 | M4x0.7 | 21.8 0.86 | 19 0.75 |
| FC-19145 | 11.2 0.44 | 1/4-20 | 20.4 0.80 | 16 0.63 | FC-19616 | 10 0.39 | M6x1.0 | 22 0.87 | 20 0.78 |
| FC-19518 | 12.7 0.50 | 5/16-18 | 31 1.22 | 25.4 1.00 | FC-19825 | 13 0.51 | M8x1.25 | 29 1.14 | 25 0.98 |
| FC-19381 | 14.2 0.56 | 3/8-16 | 38.1 1.50 | 31.8 1.25 | FC-19103 | 17 0.67 | M10x1.5 | 43 1.69 | 35 1.38 |
| FC-19310 | 19 0.75 | 1/2-13 | 84 3.31 | 76.2 3.00 | | | | | |
| FC-19450 | 19 0.75 | 1/2-13 | 122.2 4.81 | 114.3 4.50 | | | | | |

Material: Nylon

Bolt Retainer



| Model | A | B | F1 | d |
|----------|--------------|--------------|-------------|--------------|
| mm/in. | | | | |
| FC-19516 | 30.5 1.20 | 16.3 0.64 | 6.4 0.25 | 8.1 0.32 |
| FC-19380 | 16.3 37.3 | 16.3 37.3 | 8.4 0.33 | 10.4 0.41 |
| FC-19120 | 43.2 1.70 | 43.2 1.70 | 9.7 0.38 | 17.0 0.67 |

Dimensions and technical information subject to change without notice

CROSS REFERENCE

| FORTE CLAMP | DESTACO | KAKUTA | CARR-LANE |
|-------------|---------|----------|-------------|
| FC-101-A | 201-U | HV150 | CL-150-VTC |
| FC-101-AI | 201-B | HV151-B | CL-151-VTC |
| FC-12050 | 202 | HV250 | CL-250-VTC |
| FC-12050-U | 202-U | HV250-U | -- |
| FC-12055 | 202-B | HV251-B | CL-251-VTC |
| FC-12055-U | 202-UB | HV251-UB | -- |
| FC-12132 | 207-UL | HV453-L | CL-453-VTC |
| FC-12130 | 207-U | HV450 | CL-450-VTC |
| FC-12135 | 207-UB | HV451-B | -- |
| FC-12131 | 207-TU | HV452-T | CL-452-VTC |
| FC-12140 | 207-S | HV350 | CL-350-VTC |
| FC-12265 | 210-U | HV650 | CL-650-VTC |
| FC-12275 | 210-S | HV550 | CL-550-VTC |
| FC-12280 | 210-SB | HV551-B | CL-551-VTC |
| FC-10247 | 247-U | HV850 | CL-850-VTC |
| FC-10249 | 247-S | HV750 | CL-750-VTC |
| FC-101-J | 267-U | HV1050 | CL-1050-VTC |
| FC-20820 | 317-U | NO. 82 | CL-475-HTC |
| FC-201 | 205-U | HH250 | CL-250-HTC |
| FC-201-A | 205-S | HH150 | CL-150-HTC |
| FC-201-B | 215-U | HH350 | CL-350-HTC |
| FC-201-BI | 215-UB | HH351-B | CL-351-HTC |
| FC-225-D | 225-U | HH450 | CL-450-HTC |
| FC-225-DI | 225-UB | HH451-B | CL-451-HTC |
| FC-20235 | 235-U | HH550 | CL-550-HTC |
| FC-20236 | 235-UB | HH551-BN | CL-551-HTC |
| FC-13005 | 305-U | HV200 | CL-200-VTC |
| FC-13007 | 307-U | HV300 | -- |
| FC-13008 | 309-U | HV400 | CL-500-VTC |

| FORTE CLAMP | DESTACO | KAKUTA | CARR-LANE |
|-------------|---------|----------|-------------|
| FC-40323 | 323 | FA100 | CL-100-PA |
| FC-40323-SS | 323-SS | FA100-2S | CL-100-PA-S |
| FC-431 | 331 | FA200 | CL-200-PA |
| FC-431-SS | 331-SS | FA200-2S | CL-200-PA-S |
| FC-40341 | 341 | FA300 | CL-300-PA |
| FC-40341-SS | 341-SS | FA300-2S | CL-300-PA-S |
| FC-40370 | 375 | FA600 | CL-400-PA |
| FC-40380 | 385 | FA700 | CL-500-PA |
| FC-40324 | 324 | FA130 | CL-110-PA |
| FC-40324-SS | 324-SS | FA130-2S | CL-110-PA-S |
| FC-40334 | 334 | FA230 | CL-210-PA |
| FC-40334-SS | 334-SS | FA230-2S | CL-210-PA-S |
| FC-40344 | 344 | FA330 | CL-310-PA |
| FC-40344-SS | 344-SS | -- | -- |
| FC-451 | 351 | PA250 | CL-250-PA |
| FC-452 | 351-B | PA251-B | CL-251-PA |
| FC-40371 | 371 | PA270 | -- |
| FC-43810 | 381 | PA350 | CL-350-PA |
| FC-43101 | 301 | PA150 | CL-150-PA |
| FC-301-AM | 601 | SL10 | CL-50-SPC |
| FC-302-FM | 605 | SL150 | CL-150-SPC |
| FC-36202M | 602 | FM50 | CL-150-TPC |
| FC-36204M | 604 | FM150 | CL-250-TPC |
| FC-36224M | 624 | FM250 | CL-350-TPC |
| FC-36003M | 603 | SL105-2 | -- |
| FC-304-EM | -- | SL200 | CL-200-PC |
| FC-36020M | 609 | SL110 | -- |
| FC-36010M | 610 | SL250 | CL-250-SPC |
| FC-30607M | 607 | SL310 | -- |



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